

TECHNICAL DATA SHEET



NEW UPGRADED

InJet® 888 CRD

- ★★★ FILTERS OF REFLOW OVENS, SOLDERING FRAMES cleaning
- **★★** PCBs cleaning





InJet® 888 CRD TECHNICAL DATA SHEET



TECHNICAL PARAMETERS

Dimensions (w x l x h)	1550 x 1500 x 1950 mm	
Weight	650 kg	
Ø energy consumption per 1 cycle	3,3 kWh	
Cleaning fluid consumption per 1 cycle	0,2 - 0,5	
Compressed air consumption per 1 cycle	2 / 5 Bar	
Max. dimensions of the cleaned parts	850 x 800 x 600 mm	
Exchangeable mechanical filters of cleaning and rinsing fluid	5 - 300 μm (optional type by cleaning application)	
Operating pressures	cleaning 2,0 Bar - 3,5 Bar rinsing 0,3 Bar - 1,0 Bar	
Cleaning fluid flow rate	210 l/min	
Temperature range setting of the cleaning fluid	From ambient temperature to 60°C	
Temperature range setting of the rinse fluid	From ambient temperature to 60°C	
Conductivity range settings of the rinse fluid	0 – 200 μS/cm (PCBs), 0 – 2000 μS/cm (maintenance)	
Temperature range setting of the drying	From ambient temperature to 80°C	
Noise level	< 70 dB	
Device control	PLC + 8,4" touchscreen	



INSTALLATION REQUIREMENTS

Power supply	400 V, 50Hz (3+N+PE)
Power connection	EU 32 A
Pmax	14 kW
Connection to central air pressure	Pipe Ø 6 mm, Ø 10 mm
Recommended working pressure	5 Bar
Exhaust pipe diameter	Ø 150 mm
Exhaust pipe capacity	380 m³/h
Volume of the storage tanks for cleaning	75 l
Volume of the storage tanks for rinsing	75 l
Service space required around the device	600 mm

Injet® 888 CRD TECHNICAL DATA SHEET

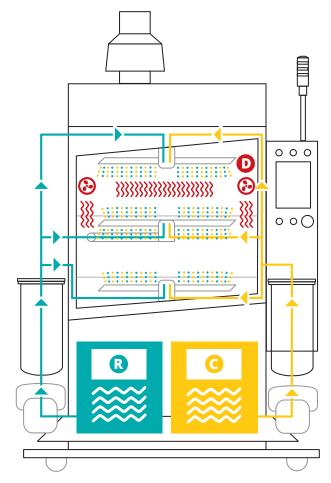


3 INDIVIDUAL PROCESSES

CLEANING

R RINSING

D DRYING



Central roration arm is not part of the standard delivery.



CLEANING PARAMETERS

Application name	Recommended application	Recommended temperature	Recommended time	Capacity per shift
Filters of reflow ovens, soldering frames	***	30 - 50°C	40 min.	240**
PCBs	**	35 - 55°C	60 min.	2128*

★ ★ ★ highly recommended

** parts in soldering palette (350 x 500 x 50 mm) per 8 hours (work shift)

* eurocards (100x160 mm) per 8 hours (work shift)



STANDARD EQUIPMENT

1 process chamber, full automatic solution
PLC + 8,4" touchscreen
2x controlled rotation arms (4 arm)
Lockable travelling wheels
100% closed circuit
Cleaning fluid heating
Rinsing fluid heating
Hot air drying
Emergency stop button
Chimney flap with draft diverter
Close and lock door system
2 powerful hot air blowers
Electronic monitoring of the fluid pressure
High capacity stainless steel filter housing - DCT utility design
100% stainless steel design - 15 years warranty:
- cleaning, rinsing and drying distribution
- process chamber
- storage tanks
- frame
- sheathing
Easy removable sheathing
Designed for easy maintenance and servicing
Optimized stainless steel nozzles
Spare parts (Base kit)



OPTIONAL ACCESSORY - MANUFACTURING PART OF THE MACHINE

Central rotation arm
Fluid leakage tray - stainless steel
Status light
Acoustic signalization
Barcode reader DCT

continued on next page

Barcode reader programming
Traceability offline (CD view SW)
Traceability online OPC server
SW for CVA calculation (installed on android platform or cleaning device)
RR kit - complete machine preparation for pre-rinse
Common fluids draining - manual control
Conductivity measurement - pre-rinse circuit

Conductivity measurement - rinse circuit



OPTIONAL ACCESSORY - NOT MANUFACTURING PART OF THE MACHINE

Wheeled mechanical carrier basket (for PCBs)

Chassis for carrier basket with protective grill

Spare comb holder

Manipulation trolley

Wheeled mechanical carrier frame according customer specification

External pump for comfortable fluid refilling

External pump manipulation trolley – position for pump and 2 x 25 liter can

25L External filtration set 3 x 25 lit (1 x Active Carbon, 2 x Ionex, 1 x mech. filter) - SANDWICH filtration



OPTIONAL ACCESSORY - INDIVIDUAL ORDER

OPC server setting - IT specialist service

Automatic cleaning fluid refilling

Automatic rinsing fluid refilling

Automatic cleaning fluid discharging

Automatic rinsing fluid discharging

other customized modifications







Date of issue: **October 2017 InJet® is a registration trademark** of DCT Czech s.r.o.

For more information about InJet* 888 CRD you can contact DCT specialist in your country or the manufacturer directly.

DCT Czech s.r.o., Tovární 85, 679 21 Černá Hora, Czech republic

e-mail: info@dct.cleaning