

TECHNICAL DATA SHEET



InJet® 388 CRRD

★★★ PCB cleaning

★★★ STENCIL cleaning

★★★ PUMPRINT cleaning





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TECHNICAL PARAMETERS

Dimensions (w x l x h)	10E0 v 122E v 19E0 mm		
Dimensions (w x i x ii)	1050 x 1325 x 1850 mm		
External rinsing set dimensions (w x l x h)	1000 x 800 x 1100 mm		
Weight	350 kg		
External rinsing set weight	210 kg		
Ø energy consumption per 1 cycle	1,65 kWh		
Cleaning fluid consumption per 1 cycle	0,05 - 0,3		
Compressed air consumption per 1 cycle	3 / 5 Bar		
Max. dimensions of the cleaned parts	190 x 860 x 790 mm		
Exchangeable mechanical filter of cleaning fluid	20 - 100 μm		
Exchangeable mechanical filter of rinsing fluid	5 - 20 μm		
Operating pressures	cleaning 1,5 Bar - 2,8 Bar 1. rinsing 0,1 Bar - 0,8 Bar 2. rinsing 0,3 Bar - 1,5 Bar		
Cleaning fluid flow rate	125 l/min		
Temperature range setting of the cleaning fluid	From ambient temperature to 60°C		
Temperature range setting of the 1. rinse fluid	From ambient temperature to 60°C		
Temperature range setting of the 2. rinse fluid	From ambient temperature to 60°C		
Conductivity range settings of the rinse fluid	0 – 200 μS/cm		
Temperature range setting of the drying	From ambient temperature to 80°C		
Noise level	< 70 dB		
Device control	PLC + 8,4" touchscreen		



INSTALLATION REQUIREMENTS

Power supply	400 V, 50Hz (3+N+PE)
Power connection	EU 32 A
Pmax	12 kW
Connection to central air pressure	Pipe Ø 6 mm
Recommended working pressure	5 Bar
Exhaust pipe diameter	Ø 100 mm
Exhaust pipe capacity	380 m³/h
Volume of the storage tanks for cleaning	50 l
Volume of the storage tanks for 1. and 2. rinsing	60 a 50 l
Service space required around the device	600 mm

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4 INDIVIDUAL PROCESSES



CLEANING

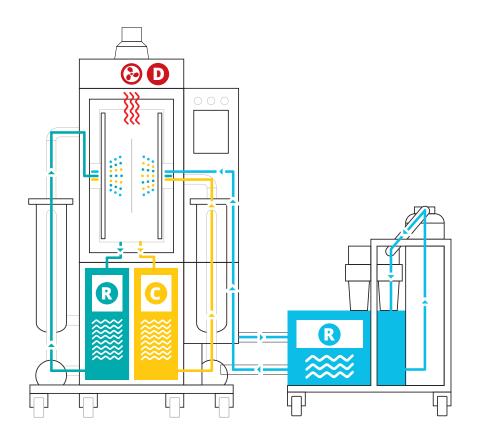


2. RINSING



1. RINSING

DRYING





CLEANING PARAMETERS

Application name	Application recommended	Recommended temperature	Recommended time	Capacty per shift
РСВ	***	35 – 55°C	30 min.	384*
Stencils	***	20 – 40°C	18 min.	27
Pumprints	***	40 – 55°C	38 min.	13

^{★★} higly recommended eurocards (100x160 mm) per 8 hours (work shift)

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PARTS OF THE STANDARD DELIVERY

touch panel with 2 level access: operator, technician

active regeneration for 1. rinsing circuit

100% closed circuit

exhaust valve

status light

draft diverter

lockable travelling wheels



CONTINUOUS MONITORING

cleaning and 2. rinsing fluid temperature

drying temperature

fluid pressure

fluid min. and max. level

1. and 2. rinse conductivity

number of cleaning, rinsing, drying cycles for fluid and filter exchanges



MAIN OPTIONAL ACCESORIES

bar code reader + SW

fluid leakage tray

speed control of rotation arms

active regeneration for 2. rinsing circuit

online, offline traceability

three arms rotation

air knife for increase of efficiency of drying and reduction of contamination of rinse liquid + other accessories according the Map of accesories







Date of issue: **1 April, 2015 InJet® is a registration trademark** of DCT Czech s.r.o.

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